

PACE (INDIA)

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MATERIAL NAME	GRADE
High Precision	PC25H / PC20H / PC22H
General	PC25G/PC35G




PC22H is the Premium Universal Grade Suitable for all kind material. It has excellent Results for all type machining Application for Roughing & Finishing for Cast iron, Steel & stainless steel.

PC25H is the Premium Grade Suitable for all kind material. It have good versatility & preferred in interrupted as well as free cutting Machine Component for for all kind of material like Cast Iron, Steel FORGING, as well stainless steel for EXCELLENT Result Machining. This is a All rounder Grade of PACE.

PC20H is Excellent Grade Suitable for all material. It has excellent Results for all type machining Application for Roughing & Finishing for Cast iron, Steel & stainless steel.

PC25G is high hardness and excellent versatility with good free cutting material for roughing and well as for finishing. This Grade is having excellent result for smooth machining.

PC35G PVD COATED MICRO-GRAIN CARBIDE. General purpose cutting of steel and stainless steel, stable and long tool life.

INSERT TYPE		DRILLING GRADE				
ITEM		PC25G	PC35G	PC20H	PC25H	PC22H
	SPMG050204-ZV			★		
	SPMG060204-ZV			★		
	SPMG07T308-ZV			★		
	SPMG090408-ZV			★		
	SPMG110408-ZV			★		
	SPMG140512-ZV			★		
	SPMG050204-DG	●	▲		★	★
	SPMG060204-DG	●	▲		★	★
	SPMG07T308-DG	●	▲		★	★
	SPMG090408-DG	●	▲		★	★
	SPMG110408-DG	●	▲		★	★
SPMG140512-DG	●	▲		★	★	
	SPGT50204-OPM	▲				▲
	SPGT060204-OPM	▲				▲
	SPGT07T308-OPM	▲				▲
	SPGT090408-OPM	▲				▲
	SPGT110408-OPM	▲				▲
	SPGT140512-OPM	▲				▲
	WCMX030204/8-ZK / FN	●	▲		★	
	WCMX040204/8-ZK / FN	●	▲		★	
	WCMX050304/8-ZK / FN	●	▲		★	
	WCMX06T304/8-ZK / FN	●	▲		★	
	WCMX080404/8-ZK / FN	●	▲		★	
	WCMX08T412-ZK / FN	●	▲		★	
	WCGX030204/8-ZV			★		▲
	WCGX040204/8-ZV			★		▲
	WCGX050304/8-ZV			★		▲
	WCGX06T304/8-ZV			★		▲
	WCGX080404/8-ZV			★		▲
WCGX08T412-ZV			▲		▲	

★ Best Suitable ▲ Only On Order ● Generally Available