

PACE (INDIA)

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MATERIAL NAME	GRADE
High Precision	PC25H / PC60H / PC20H
General	PC25G / PC22G/PC35G
Casting	PC 15C

PC60H is the unique grade developed by Pace for high performance with Excellent Result for High hardness unto 60 HRC machining. This Grade can run on all machining conditions as well as all kind of material with ULTIMATE Results as it has Double PVD NANO coating. This Grade is famously know as FIRE Grade of PACE (INDIA).

is the Premium Grade Suitable for all kind material. It have good versatility & preferred in interrupted as well as free cutting Machine Component for for all kind of material like Cast Iron, Steel FORGING, as well stainless steel for EXCELLENT Result Machining. This is a All rounder Grade of PACE.

PC20H is Excellent Grade Suitable for all material. It has excellent Results for all type machining Application for Roughing & Finishing for Cast iron, Steel & stainless steel.

PC35G PVD COATED MICRO-GRAIN CARBIDE. General purpose cutting of steel and stainless steel, stable and long tool life.

PC25G is high hardness and excellent versatility with good free cutting material for roughing and well as for finishing. This Grade is having excellent result for smooth machining.

PC22G is highly hard substrate combines both favorable shock resistance and blade security. Used PVD coating with excellent versatility, it is preferred in interrupted turning and milling stainless steel.

PC15C is optimized for good for General wear resistance, toughness and performed good for CAST IRON Machining. It is good for free cutting of Casting with excellent Result.

INSERT TYPE			MILLING GRADE							
ITEM		PC35G	PC15C	PC22G	PC25G	PC20H	PC25H	PC60H		
	APKT 09T308				A		•			
	APKT 1003-PM/ZM				A	*	A			
	APKT 11T304-PM					*				
	APKT 11T304-ZM		•		•	*	*			
	APKT 11T308-PM					*				
	APKT 11T308-ZM		•		•		*			
	APKT 160408-ZM		•				*	*		
	APKT 170508R-EM	A				*	*			
	APMT 1135PDER-H2			•	•	*	*	*		
	APMT 1135PDER-M2	•	•	•	•	*	*	*		
	APMT 1135PDER-PM					*				
	APMT 1604 PDER-PM					*		1		
	APMT 1604PDER-H2		*	•	•	*	*			
	APMT 1604PDER-M2		•	•	•	*	*	A		
	APMT 1604 PDER-PM					*				
•	EPNW 0603TN-08				A	A	*			
	LOGU 0303ZER-MJ				•					
0	HNMX 050410-HM				•					
	ONMU 060506-H-R		•		•					
	ONMU 08TX08-PM		•		•					
	SNMU 150515-H-W		•		•					
66	PBX-D08-61	A			•		A			
	PBX-D10-61	A			•		A			
	PBX-D12-61	A			•		A			
	PBX-D16-61	A			•		A			
	PBX-D20-61	A			•		A			
	PNX090408-H		•		•			1 /		
	PNX120508-H		•		•					
	PNX170608-H		•		•					
*	R390 11T308-PM					*				
	R390 170408-PM					*				
	RDHX 1003				A	A	A			
	RDHX 12T3				A	A	•			
	RDKW 0803MO-BG		•	•	•	*	*			
	RDKW 10T3MO-BG		•	•	•	*	*	•		
	RDKW 12T3				A		A			
	RDKW 1204MO-BG		•	•	•	*	*	*		
	RDKW 1605MO-BG		A	•	•	*	*			
	RDKX10T3-MO BG							A		
	RDKX1204-MO BG			•	•		*	A		
	RDMT 10T3-MO					*	*	•		
					D + 0 11 11	 e				

ITEM			MILLING GRADE							
	ITEM		PC15C	PC22G	PC25G	PC20H	PC25H	PC60H		
R	DMT 1204-MO					*	*	*		
R	DMT 1604-MO					*	*	A		
R	PKT 10T3-MO			•	•		*			
R	PKT 1204-MO			•	•		*			
R	PMT 0803MOE-JS					*	*			
R	PMT 10T3MOE-JS					*	*			
R	PMT 10T3MO-GM					*				
R	PMT 1204MOE-JS					*	*	*		
R	PMT 1606MOE-JS				A	A	A			
R	PMW 1003 MO			•	•	A	A			
R	PMW 1204 MO			•	•	*	*	\ \ \		
R	DMW 0501				•		A			
R	DMW 0702				•		A			
R	DMW 1204				•	•	A			
R	DMW 1605					•	A			
R	DMW 2006					•	A			
R	DMW 1204 MO-FM				•	•	A			
R	DMW 1204 MOT-PM					•	A			
R	NMU 1205-ML				A		•			
S	DMT 09T308-OPM		•		•	*	*			
S	DMT 09T308-ZDSN				•	*				
SI	DMT 120412-OPM		•	•	•	A	A			
s	DMT 120412-ZDSN				•	*				
SI	DMT 120412 SM/GM					•	*	1		
SI	DMT 120512 SM/GM					•	*			
SI	DMT 1505					•	*	/		
S	DNW 1505 ZNTN				•	A	A			
S	EET12T3 FM				A	•	A			
S	EHT1204 AFSN				•	*	*			
S	EKT 1204-AESN/OPR				A	*	*			
S	PKN 1203EDR/L			•			•			
S	PKN 1504DER/L			•			A			
TI	PKN 1603-EDR/L			•			•			
TI	PKN 2204- EDR/L			•			•			
w	/PGT 050315-ZSR				A		*			
W	/PGT 060415-ZSR				A		*			
W	/PGT 080615-ZSR				•	*	*			
W	/PGT 090725-ZSR				A		★ Order●Gener			