



ace Threading Grooving



PACE THREADING

	EXTERNAL	INTERNAL	PC25G	PC25H	PC20H	PC22H
	8ER 1.0	8IR 1.0	●			
	8ER 1.5	8IR 1.5	●			
	8ER A60	8IR A60	●			
	11ER 1.0	11IR 1.0	●			★
	11ER 1.5	11IR 1.5	●			★
	11ER 2.0	11IR 2.0	●			★
	11ER A60	11IR A60	●			★
	11ER A55	11IR A55	▲	▲	▲	▲
	16ER 1.0	16IR 1.0	●	●	★	★
	16ER 1.25	16IR 1.25	●	●	★	★
	16ER 1.50	16IR 1.50	●	●	★	★
	16ER 1.75	16IR 1.75	●	●	★	★
	16ER 2.0	16IR 2.0	●	●	★	★
	16ER 2.5	16IR 2.5	●	●	★	★
	16ER 3.0	16IR 3.0	●	●	★	★
	16ER AG55	16IR AG55	●	●	★	★
	16ER AG60	16IR AG60	●	●	★	★
	16ER A55	16IR A55	●	▲	▲	★
	16ER A60	16IR A60	●	●	★	★
	16ER 11W	16IR 11W	●	●	●	★
	16ER 12W	16IR 12W	▲	▲	▲	▲
	16ER 14W	16IR 14W	●	●	●	★
	16ER 16W	16IR 16W	●	●	●	★
	16ER 19W	16IR 19W	●	●	●	★
	16ER 12UN	16IR 12UN	●			★
	16ER 14UN	16IR 14UN	●			★
	16ER 16UN	16IR 16UN	●			★
	16ER 18UN	16IR 18UN	●			★
	16ER 20UN	16IR 20UN	●			
	16ER 8NPT	16IR 8NPT				★
	16ER 11.5 NPT	16IR 11.5 NPT	●			★
	16ER 14 NPT	16IR 14 NPT	●			★
	16ER 18NPT	16IR 18NPT	●			★
	16ER 27NPT	16IR 27NPT	●			★
	16ER ACME	16IR ACME	●	●		
	22ER 4.0	22IR 4.0	●			★
	22ER 5.0	22IR 5.0	●			★
	22ER 6.0	22IR 6.0	●			★
	22ER N60	22IR N60	●			★

★ Best Suitable ▲ Only On Order ● Generally Available

PC25G is high hardness and excellent versatility with good free cutting material for roughing and well as for finishing. This Grade is having excellent result in Grooving Inserts.

PC32G highly hard substrate combines both favorable shock resistance and blade security. Used CVD coated carbide grade, high -strength alloy substrate with thick wear -resistant coating. Machining steel and cast steel in bad conditions. Edge line security for interrupted cutting high metal removal rate.















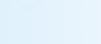




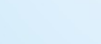


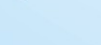





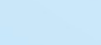
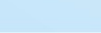






















PC35G PVD COATED MICRO-GRAIN CARBIDE. General purpose cutting of steel and stainless steel, stable and long tool life.

PC20H PVD COATED MICRO-GRAIN CARBIDE EXCELLENT GRADE Suitable for all material. It has excellent Results for all type machining Application use For A Variety Of Stainless Steel Finishing At Medium To Low Cutting Speed. when Need Excellent Edge Strength And High Surface Quality, Provide The Perfect Ride Cutting. a High Resistance. suitable For Light Interrupted Cuts.

PC25H is the Premium Grade Suitable for all kind material. It have good versatility & preferred in interrupted as well as free cutting Machine Component for for all kind of material like Cast Iron, Steel FORGING, as well stainless steel for EXCELLENT Result Machining. This is a All rounder Grade of PACE.

PC22H PVD COATED MICRO-GRAIN CARBIDE EXCELLENT GRADE is the Premium Grade Suitable for all kind material. It have good versatility & preferred in interrupted as well as free cutting Machine

PACE GROOVING

ITEM	PC25G	PC32G	PC35G	PC20H	PC25H
 MGGN-200-G	●	●	▲	★	★
 MGMN150-G/M	●	●	▲	★	★
 MGMN200-G/M	●	●	▲	★	★
 MGNM250-M	●	●	▲	★	★
 MGMN300-G/M	●	●	▲	★	★
 MGMN400-M/G	●	●	▲	★	★
 MGMN500-M	●	●	▲	★	★
 MGMN600-M	●	●	▲	★	★
 MGMN800-M	●	●	▲	★	★
 MRMN200-M	●	●	▲	★	▲
 MRMN300-M	●	●	▲	★	▲
 MRMN400-M	●	●	▲	★	▲
 GRIP-300Y				●	
 GRIP-400Y				●	
 GKD 2002				▲	
 GKD 3004				★	
 GKD 4004				▲	
 16ER/IL 0.4	▲		▲		▲
 16ER/IL 0.5	▲		▲		▲
 16ER/IL 0.6	▲		▲		▲
 16ER/IL 0.75	▲		▲		▲
 16ER/IL 0.8	▲		▲		▲
 16ER/IL 0.85	▲		▲		▲
 16ER/IL 0.90	▲		▲		▲
 16ER/IL 0.95	▲		▲		▲
 16ER/IL 1.0	●		▲		▲
 16ER/IL 1.10	●		▲		▲
 16ER/IL 1.20	●		▲		▲
 16ER/IL 1.30	●		▲		▲
 16ER/IL 1.40	●		▲		▲
16ER/IL 1.50	●		▲		●
16ER/IL 1.80	●		▲		●
16ER/IL 1.95	●		▲		●
16ER/IL 2.00	●		▲		●
16ER/IL 2.25	●		▲		●
16ER/IL 2.50	●		▲		●
16ER/IL 3.00	●		▲		▲
 TDC 200	●	●	▲	★	★
 TDC 300	●	●	▲	★	★
 TDC 400	●	●	▲	★	★
 TDC 500	●	●	▲	★	▲
 TDT 200	●	●	▲	★	▲
 TDT 300	●	●	▲	★	▲
 TDT 400	●	●	▲	★	▲
 TDT 500	●	●	▲	★	▲
 TDJ1.4	●	▲	▲	▲	▲
 TDJ1.5	●	▲	▲	▲	▲
 TDJ 200	●	●	▲	★	▲
 TDJ 300	●	●	▲	★	▲
 TDJ 400	●	●	▲	★	▲
 TDXU3	▲		▲	★	★
 TDXU4	▲		▲	★	★
 4XGROOVING	●		▲		
 5XGROOVING	●		▲		
 16IR/EL 0.4	▲		▲		▲
 16IR/EL 0.5	▲		▲		▲
 16IR/EL 0.6	▲		▲		▲
 16IR/EL 0.75	▲		▲		▲
 16IR/EL 0.8	▲		▲		▲
16IR/EL 0.85	▲		▲		▲
16IR/EL 0.90	●		▲		▲
16IR/EL 0.95	●		▲		▲
16IR/EL 1.00	●		▲		▲
16IR/EL 1.10	●		▲		▲
16IR/EL 1.30	●		▲		▲
16IR/EL 1.40	●		▲		▲
16IR/EL 1.50	●		▲		●
16IR/EL 1.60	●		▲		●
16IR/EL 1.80	●		▲		●
16IR/EL 1.95	●		▲		●
16IR/EL 2.00	●		▲		●
16IR/EL 2.25	●		▲		●
16IR/EL 2.50	●		▲		●
16IR/EL 3.0	●		▲		▲
TGF/GBA 32	▲		▲		★
TGF/GBA 43	▲		▲		★

★ Best Suitable ▲ Only On Order ● Generally Available

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